

CITY MPG  
**18**



HIGHWAY MPG  
**26**

#### OPTIONAL EQUIPMENT

- \* Inscription Pkg
- \* Blind Spot Information System (blis)

#### STANDARD EQUIPMENT

##### EXTERIOR

- \* 18" "balius" Alloy Wheels
- \* Pwr Glass Moonroof W/sliding Sunshade, Auto-open
- \* Front Fog Lights
- \* Pwr Heated Mirrors W/memory, Puddle Lights, Integrated Turn Signals, Tilt
- \* Variable Intermittent Windshield Wipers
- \* Rear Fog Light W/auto-off
- \* Safe Approach & Home Safe Security Lighting

##### INTERIOR

- \* Front Reclining Bucket Seats W/adjustable Head Restraints
- \* 8-way Pwr Front Seats W/lumbar Adjust, 3-position Driver Memory
- \* 60/40 Split-fold Rear Seat -inc: Cargo Area Pass-through, Rear Armrest
- \* Leather Seating Surfaces
- \* Plush Front/rear Floor Mats
- \* Leather-wrapped Steering Wheel W/illuminated Cruise & Audio Controls -inc: Silk Metal Inlay
- \* Tilt/telescopic Steering Column
- \* Trip Computer
- \* Pwr Windows W/auto-up/down, Anti-trap Feature
- \* Central Pwr Door Locks, Trunk, & Fuel Filler
- \* Remote Keyless Entry
- \* Cruise Control
- \* Security Alarm System
- \* Ignition Immobilizer
- \* Dual-zone Electronic Climate Control (ecc) -inc: Rear Seat Vents

- \* Rear Window Defroster W/timer
- \* Modern Wood Inlays
- \* Front/rear 12v Pwr Outlets
- \* Auto-dimming Rear View Mirror W/compass
- \* Dual Illuminated Visor Vanity Mirrors
- \* Front/rear Reading Lamps
- \* (2) Front Cup Holders
- \* Front Center Armrest
- \* Outside Temp Gauge

##### MECHANICAL

- \* 3.0l Dohc 24-valve Vct Turbocharged I6 Engine W/intercooler
- \* 6-speed Geartronic Automatic Transmission W/od
- \* Electronically-controlled All Wheel Drive W/instant Traction
- \* Pwr Rack & Pinion Steering
- \* Pwr 4-wheel Disc Brakes
- \* Multi-link Independent Rear Suspension
- \* Pwr Parking Brake W/auto Release

##### SAFETY

- \* 4-wheel Anti-lock Braking System (abs) -inc: Electronic Brake Distribution (ebd), Hydraulic Brake Assist (hba), Optimized Hydraulic Brakes (ohb), Ready Alert Brakes (rab), Fading Brake Support (fbs), Emergency Brake Lights (ebl)
- \* Dynamic Stability & Traction Control (dstc)
- \* Daytime Running Lights
- \* Driver/front Passenger Dual Stage Airbags -inc: Front Passenger Weight Sensor
- \* Side Impact Protection System (sips) -inc: Driver/front Passenger Dual-chamber Side-impact Airbags, Front/rear Side Inflatable Curtains (ic)
- \* Child Safety Rear Door Locks
- \* Emergency Trunk Release
- \* Tire Pressure Monitoring System

- \* Rear Window Deactivation
- \* Isofix Child Seat Attachments
- \* Driver/front Passenger Whiplash Protection Seating System (whips)

##### ENTERTAINMENT

- \* Am/fm Stereo W/cd/mp3 Player -inc: Hd Radio, (8) Speakers, 160-watt Amp, Aux Input, Usb Input
- \* Sirius Satellite Radio W/6-month Subscription
- \* Bluetooth

Model **S80**  
Year **2011**  
VIN **YV1902AH6B1139483**  
Trim **3.0L Turbo**  
Color **SILVER**  
Engine **3.0L DOHC 24-Valve VCT  
Turbocharged I6 Engine**

Total Base Price	\$40,700.00
Inscription Pkg	\$1,800.00
Blind Spot Information System (blis)	\$700.00

MSRP

**\$43,200.00**