

CITY MPG  
**18**



HIGHWAY MPG  
**25**

#### OPTIONAL EQUIPMENT

- \* Xle Premium Navigation Pkg W/entune
- \* Blind Spot Monitor Lane Change Assist
- \* Super White
- \* Bisque, Leather Seat Trim

#### STANDARD EQUIPMENT

##### EXTERIOR

- \* 17" 7-spoke Machine-finished Alloy Wheels
- \* Color-keyed Rear Spoiler
- \* Pwr Tilt/slide Moonroof W/sunshade
- \* Auto On/off Halogen Headlamps
- \* Integrated Wide-angle Front Fog Lamps
- \* Color-keyed Heated Pwr Mirrors
- \* Rear Privacy Glass
- \* Washer-linked Variable Intermittent Wipers -inc: De-icer Grid
- \* Rear Intermittent Wiper
- \* Dual Pwr Sliding Doors W/jam Protection -inc: Pwr Liftgate

##### INTERIOR

- \* 8-way Pwr Drivers Captains Seat W/pwr Lumbar
- \* 4-way Pwr Passenger Captains Chair
- \* Heated Driver/front Passenger Seats W/temperature Control
- \* Textured Leather Seat Trim
- \* 60/40 Split & Stow Third Row Seat -inc: One-motion Stow
- \* Leather-wrapped Steering Wheel
- \* Tilt/telescopic Steering Column
- \* Steering Wheel Mounted Controls -inc: Audio, Telephone & Voice Command Controls\*
- \* 3.5" Multi-information Display W/customizable Settings -inc: Backup Monitor, Clock, Outside Temp, Air Cond Indicator, Eco Driving Indicator, Fuel Economy History, Instant/average Fuel Economy, Distance To Empty
- \* Pwr Door Windows W/auto Up/down Feature

- inc: Jam Protection
- \* Pwr Rear Quarter Windows
- \* Shift-activated Pwr Door Locks -inc: Anti-lock Out Feature
- \* Remote Two-stage Unlocking Keyless Entry W/panic Button -inc: Pwr Sliding Side/rear Door Controls
- \* Homelink Universal Transceiver Garage Door Opener
- \* Cruise Control
- \* Tri-zone Automatic Air Conditioning W/rear Controls -inc: Air Filter
- \* Hd Rear Window Defogger W/timer
- \* Auto-dimming Rearview Mirror W/integrated Compass
- \* Manual Second & Third Row Sunshades

##### MECHANICAL

- \* 6-speed Automatic Transmission
- \* 3.5l Dohc 24-valve V6 Engine
- \* Front Wheel Drive
- \* Electric Pwr Assisted Rack & Pinion Steering

##### SAFETY

- \* 4-wheel Anti-lock Brake System
- \* Vehicle Stability Control (vsc)
- \* Traction Control (trac)
- \* Daytime Running Lights
- \* Driver/front Passenger Advanced Airbag System W/passenger Occupancy Sensor
- \* Driver/front Passenger Seat-mounted Side Airbags
- \* Three-row Side Curtain Airbags
- \* Tire Pressure Monitor System

##### ENTERTAINMENT

- \* Siriusxm Satellite Radio -inc: 90-day Trial Subscription
- \* Am/fm Stereo W/cd/mp3/wma Player -inc: (6) Speakers, Auto Sound Leveling

- \* Auxiliary Audio Jack
- \* Usb Port W/ipod Connectivity
- \* Bluetooth Wireless Technology -inc: Hands-free Phone & Music Streaming Capabilities

##### PROCESSING-OTHER

- \* \*\* All Standards Are Preliminary \*\*

Model **Sienna**  
 Year **2013**  
 VIN **5TDYK3DC9DS405506**  
 Trim **XLE**  
 Color **Super White**  
 Engine **3.5L DOHC 24-Valve V6 Engine**

Total Base Price \$40,630.00  
 Xle Premium Navigation Pkg W/entune \$1,735.00  
 Blind Spot Monitor Lane Change Assist \$500.00

MSRP

**\$42,865.00**