# CITY MPG **17**



## HIGHWAY MPG

#### **OPTIONAL EQUIPMENT**

- \* Audio System With Navigation, Am/fm/xm Stereo, Single Cd/dvd Player, 40gb Hard Drive Device, Mp3 Playback
- \* Wheels, 19" X 8.5" (48.3 Cm X 21.6 Cm) Aluminum, 11-spoke Turbine Design
- \* Parchment, Sienna Leather-appointed Ventilated Seats
- \* Advanced Park Assist
- \* Oak Metallic

### STANDARD EQUIPMENT EXTERIOR

\* Glass, Tinted And Heat Absorbent

#### INTERIOR

- \* Seats, Heated Driver And Front Passenger
- \* Windows, Power With Front And Rear Express-down/up
- Lighting Package Includes Ambient Lighting In Door, Instrument Panel, Indirect Illumination And Foot Area
- \* Lighting, 'night Panel' Function

#### **MECHANICAL**

- \* Keyless Start/stop Button
- \* Brakes, 4-wheel Antilock, 4-wheel Disc

#### **SAFETY**

- \* Electronic Stability Program (esp)
   With Traction Control
- \* Daytime Running Lamps
- Air Bags, Frontal, Driver And
  Front Passenger, Thorax Side-impact,
  Driver And Front Passenger, And Head
  Curtain Side-impact, Front And Rear
  Outboard Seating Positions And Rear
  Thorax Side-impact (head Curtain Side Air
  Bags Are Designed To Help Reduce The Risk
  Of Head And Neck Injuries To Front And
  Rear Seat Outboard Occupants On The Near

Side Of Certain Side-impact Collisions.
Always Use Safety Belts And The
Correct Child Restraints For Your
Child's Age And Size, Even In
Vehicles Equipped With Air Bags.
Children Are Safer When Properly Secured
In A Rear Seat In The Appropriate Infant,
Child Or Booster Seat. See The Owner's
Manual And Child Safety Seat Instructions
For More Safety Information.)

\* Horn, Dual-tone

#### **ENTERTAINMENT**

- \* Am/fm/xm Stereo, Single Disc Cd And Mp3 Player Bluetooth Phone Interface Compatible And Radio Data System (rds)
- \* Audio System Feature, Usb Port Located Inside Center Console
- \* Bluetooth For Phone Personal Cell Phone Connectivity To Vehicle Audio System (included With Steering Wheel Mounted Audio Controls. Requires (ue1) Onstar.)

Model **9-5** Year **2011** 

VIN YS3GR4BJ0B4002790

Trim Aero XWD
Color Oak Metallic

**Engine** 

Total Base Price \$49,565.00

Audio System With Navigation, Am/fm/xm Stereo, Single\$2¢6600 Player, 40gb Wheels, 19" X 8.5" (48.3 Cm X 21.6 Cm) Aluminum, 11-sp\$K60T06bine Design Parchment, Sienna Leather-appointed Ventilated Seats \$695.00 Advanced Park Assist \$495.00

MSRP \$53,900.00