

CITY MPG  
**18**



HIGHWAY MPG  
**28**

### STANDARD EQUIPMENT

#### INTERIOR

- \* Lockable Glovebox
- \* Split Folding 60/40 Rear Seat Back

#### MECHANICAL

- \* Quattro Permanent All-wheel Drive System

#### SAFETY

- \* 3-point Rear Seatbelts W/force Limiters

Model **S4 PRESTIGE QUATTRO SUPERCHARGED**  
Year **2011**  
VIN **WAUKGAFL4BA157097**  
Trim **S 4 NAV AWD**  
Color **Brilliant Black**  
Engine **3.0L TFSI V6 Supercharged Engine**

Total Base Price

\$48,000.00

MSRP

\$48,000.00